

CNC Metal Spinner

Spincraft is a metal spinning company based in Billerica, MA. We are looking for a person that is motivated to learn metal spinning. It is understood that metal spinning is a very specialized type of metal forming and the skills of the job can and will be taught to the individual who is hired to be a 3rd class spinner. Any experience with metal forming (stamping, forging, rolling, etc.) or metal working (grinding, cutting, machining) can help a candidate learn spin forming faster. We are a Union shop that provides many benefits that aren't seen that often in the metal working industry. There is also the opportunity to climb the ranks and become a 2nd class or 1st class spinner with additional pay. Below is a copy of the 3rd class spinner Tasks and requirements:

Job Title: Third Class Spinner

Division: Spincraft

Description of Tasks:

- Read and interpret all drawings.
- Use steel rules, pi tapes, vernier calipers, pre-engineered gauges, etc.
- Sharpen and use trimming tools and carbide-cutting tools as required.
- Setup, Spin and trim a few common production jobs, repeat, pre-engineered in common metals with minimal supervision.
- Control metal thickness and control dimensions as necessary with minimal supervision
- Recognize when metal is thinning or not moving as expected and take necessary steps to remedy the condition with some degree of supervision.
- Operating headstock and compounds to perform the job, rotating the tooling or part, and setting up, starting, and monitoring torches to achieve and maintain proper tooling and part temperatures.
- Instruct helper in all aspects of set-ups and spin helper operations.
- Work closely with Engineering to develop processes and procedures. Determine and request manpower required to effectively produce the product.
- Acquire and perfect enough "know-how" to service own tools, rollers, live centers, etc. (if necessary)
- Safely rig and lift large heavy parts, tools, spinning compounds, floor sections, and all other items required to set up a job and select the proper equipment to complete this task.
- Set up the expander on all jobs pre-engineered or not and operate the expander with some degree of supervision.
- Be neat and orderly around the work area.
- Be dependable, work well with others, and be focused on the job being done.
- Be neat and orderly around the work area.
- Perform other duties as necessary in order to complete other tasks.
- Tradesperson demonstrates a working knowledge and follows all of the PPE requirements for the utility position.
- Must have or be able to obtain a valid OSHA fork truck license and hold 1C and 3A hoisting licenses.

- Demonstrate accuracy in all documentation and job reporting.
- Be dependable, work well with others, and be focused on the job being done.
- This list is not inclusive.

TOOLS/EQUIPMENT USED

- Spin Lathe
- Crowbars
- Mechanic Tools
- Torches
- Sledge Hammer

EDUCATION/TRAINING REQUIREMENTS

High School diploma or G.E.D. in conjunction with the ability to read and understand blueprints and process planning.

Job Type: Full-time

Pay: From \$28.10 per hour

Benefits:

- Dental Insurance
- Employee assistance program
- Employee discount
- Flexible spending account
- Health insurance
- Life insurance
- Paid time off
- Referral program
- Retirement plan
- Tuition reimbursement
- Vision insurance

Schedule:

- 8-hour shift

Work Location: In person